

Exhaust emission data sheet C60 N6

60 Hz Spark ignited generator set EPA emission

Engine information:

Model:QSJ5.9G-G2Bore:4.02 in. (102.1 mm)Type:4 cycle, in-line, 6 cylinderStroke:4.72 in. (119.89 mm)Aspiration:Naturally aspiratedDisplacement:359 cu. in. (5.88 liters)

Compression ratio: 8.5:1

Emission control device: Electronic air/fuel ratio control, and closed-loop breather system.

| | Natural gas | Propane |
|-----------------------------------|----------------|------------------|
| Performance data | <u>Standby</u> | <u>Standby</u> |
| BHP @ 1800 RPM (60 Hz) | 100.3 | 100.3 |
| Fuel consumption (SCFH) | 933.8 | 370.2 |
| Air to fuel ratio | 15.2 | 14.2 |
| Exhaust gas flow (CFM) | 475.4 | 437.8 |
| Exhaust gas temperature (°F) | 1285 | 1262 |
| Exhaust emission data | | |
| HC (Total unburned hydrocarbons)* | 222 | 535 |
| NOx (Oxides of nitrogen as NO2) | 927 | 1132 |
| CO (Carbon monoxide) | 23937 | 28050 |
| | | Values are ppmvd |
| HC (Total unburned hydrocarbons)* | 0.35 | 0.80 |
| NOx (Oxides of nitrogen as NO2) | 4.38 | 5.35 |
| CO (Carbon monoxide) | 76.79 | 85.09 |

Values are Grams per HP - Hour

Test conditions

Data was recorded during steady-state rated engine speed (± 25 RPM) with full load (± 2%). Pressures, temperatures, and emission rates were stabilized.

Fuel specification:

Natural gas: Dry gas as received from Supplier (1000 BTU/SCF)

Propane: Meets the requirements for Commercial Grade Propane under the ASTM D1835

Standard Specification for Liquefied Gases

Fuel temperature: 60 ± 9 °F at Flow Transmitter

Fuel pressure: 14.73 PSIA \pm 0.5 PSIA at Flow Transmitter

Intake air temperature: 77 ± 9 °F at inlet Barometric pressure: 29.92 in. Hg ± 1 in. Hg

Humidity: NOx measurement corrected to 75 grains H2O/lb dry air

The NOx, HC, and CO emission data tabulated here were from a single engine under the test conditions shown above. These data are subjected to instrumentation and engine-to-engine variability. Field emission test data are not guaranteed to these levels. Actual field test results may vary due to test site conditions, installation, fuel specification, test procedures and instrumentation. Engine operation with excessive air intake or exhaust restriction beyond published maximum limit, or with improper maintenance, may results in elevated emission levels.

^{*}HC includes all NMHC, VOC, POC, and ROC constituents (Non-Methane HC, Volatile Organic Compounds, Precursor Organic Compounds, and Reactive Organic Compounds).